



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2022-101
Job Sheet 170845



Part No: D2022-101

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP D 02.03.07 Now made in house NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/8/18	0.00	0.00	Start Up Machining-1		
100	Hardinge	30 pcs		2/8/18	0.00	0.96	Hardinge		
110	QC	30 pcs		2/8/18	0.00	0.00	QC2 Machining-1		
120	QC	30 pcs		2/8/18	0.00	0.00	QC8 Machining-1		
125	HandFinish	30 pcs		2/9/18	0.00	0.27	HandFinish1		
127	QC	30 pcs		2/9/18	0.00	0.00	QC7-1		
130	Packaging	30 pcs		2/9/18	0.00	0.00	Packaging3-1		
140	QC21-SA	30 Ea		2/9/18	0.00	0.00	QC21		

Part Op 100 - Note: .257" dia drill 1-Turn as per folio FA206 & dwg DWG REV: _____
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.9000 ft (.03 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/22/18 3:01 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S034849



Spacer

PART NO: D2022-101

Original Serial #: S034849

Revision:

Operation:

Change No:

Start up Operation 01/24/18

Job No: 170845

ON

ework ☐
Scrap ☐
e-as-is ☐
roved ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Misabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

LOA ☐

Substation ☐

Past Expiry Date ☐

Misidentified ☐

Product Improvement ☐

Process Improvement ☐

Manufacturing Process ☐

Past Due ☐

Wave/Twist in Tube ☐

Marks/Chatter ☐

OTHER :